Fugro Development Centre, 5 Lok Yi Street, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852 2450 8233 : +852 2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref. Report No.

140781ST140145

Page 1 of

REPORT ON RESISTANCE TO IMPACT BY SMALL DIAMETER BALL OF LAMINATE SHEET

Tel

Information Supplied by Client

Client

SUNFLOWER INDUSTRY (FAR EAST) LTD.

Project

Testing of laminate panel

Sample Description

High Pressure Plastic Laminate Panel

Laboratory Information

Lab. Sample I.D.

ST140145/1-5

Date Received

15 March 2014

Date Tested

24 March 2014

Date Test Completed

25 March 2014

Test Method

BS EN 438-2: 2005, Clause 20

Test Results

Location	Maximum Spring Force (N)	Observation
ST140145/1	50	No cracking
ST140145/2	45	No cracking
ST140145/3	45	No cracking
ST140145/4	55	No cracking
ST140145/5	50	No cracking

Remark:

1.) The test results relate only to the sample tested.

2.) The test sample is shown in the photograph on page 2 of this report.

Checked By:

Date: 11412014 Certified By: 11

106 L Date: 1.4.2014.

Chan Chun Wai Ivan

Manager (Product Testing Laboratory)

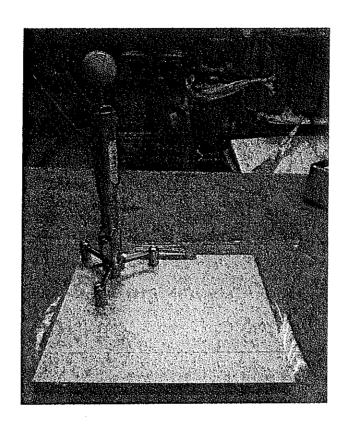
Fugro Development Centre, 5 Lok Yi Street, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852 2450 8233 Fax : +852 2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref. : --

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Report No.: 140781ST140145



Test Configuration Sample I.D.: ST140145

Fugro Development Centre, 5 Lok Yi Street, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852 2450 6138 E-mail: matlab@fugro.com.hk

: +852 2450 8233



Client Ref.

Website: www.materialab.com.hk

Report No.

140781ST140145

Page 3 of

REPORT ON RESISTANCE TO CRACKING UNDER STRESS OF LAMINATE

Information Supplied by Client

Client

SUNFLOWER INDUSTRY (FAR EAST) LTD.

Project

Testing of laminate panel

Sample Description

High Pressure Plastic Laminate Panel

Tel

Laboratory Information

Lab. Sample I.D.

ST140145/6-9

Date Received

15 March 2014

Date Test Started Date Test Completed

21 March 2014 27 March 2014

Test Method

BS EN 438-2: 2005, Clause 23

Test Results

Lab. Sample I.D.	Observation	Result Rating
ST140145/6	No evidence of cracking	5
ST140145/7	No evidence of cracking	5
ST140145/8	No evidence of cracking	5
ST140145/9	No evidence of cracking	5

Rating Scale: Rating 1

Specimen broken into two pieces.

Rating 2

A crack visible with normal vision (corrected if necessary) from the edge of

the hole, extending to one edge of the specimen such that the specimen is

not broken into two pieces.

Rating 3

Cracks visible with normal vision (corrected if necessary) from the edge

of the hole, but not extending to either edge of the specimen.

Rating 4

Hairliine cracks only visible under x 6 magnification.

Rating 5

No evidence of cracking.

Remark:

The test results relate only to the sample tested.

Checked By

Date : 1/4/2014 Certified By : 1/

____Date: 1. 4. 2014.

Chan Chun Wai Ivan

Manager (Product Testing Laboratory)

Fugro Development Centre. 5 Lok Yi Street, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852 2450 8233 : +852 2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref. Report No. :

140781ST140145

Page

5

REPORT ON RESISTANCE TO SURFACE WEAR FOR HIGH-PRESSURE **DECORATIVE LAMINATES**

Information Supplied by Client

Client

SUNFLOWER INDUSTRY (FAR EAST) LTD.

Project

Testing of laminate panel

Sample Description

High Pressure Plastic Laminate Panel

Laboratory Information

Lab. Sample I.D.

SU140011/1-3

Date Received **Date Tested**

15 March 2014

Date Test Completed

21 March 2014 26 March 2014

Test Method

BS EN 438-2: 2005, Clause 10

Test Results

Lab. Sample I.D.	Initial wear point (IP) (Revolutions)	Average (Revolutions)	Final wear point (FP) (Revolutions)	Wear resistance (Revolutions)
SU140011/1	425		900	666
SU140011/2	425	433	875	654
SU140011/3	450		875	654
			Average	650

Remarks:

1.) The test results relate only to the samples tested.

Checked by:

Chan Chun Wai Ivan

Manager (Product Testing Laboratory)

Fugro Development Centre, 5 Lok Yi Street, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852 2450 8233 Fax : +852 2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref. : --

Report No: 140781ST140145

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REPORT ON RESISTANCE TO SCRATCHING FOR HIGH-PRESSURE DECORATIVE LAMINATES

Information Supplied by Client

Client : SUNFLOWER INDUSTRY (FAR EAST) LTD.

Project : Testing of laminate panel

Sample Description : High Pressure Plastic Laminate Panel

Laboratory Information

Lab. Sample I.D. : SU140011/4
Date Received : 15 March 2014
Date Tested : 21 March 2014
Date Test Completed : 26 March 2014

Test Method : BS EN 438-2 : 2005, Clause 25

Test Results

	Observation	Specification of BS EN 438-2 : 2005, Clause 25			
Load values		_	Discontinuous scratches, or faint superficial marks, or no visible marks.	≥90% continuous double circle of scratch marks clearly visible.	
		Rating 1	-	1N	
6N	≥90% continuous double circle of scratch marks clearly visible.	Rating 2	1N	2N	
4N	≥90% continuous double circle of scratch marks clearly visible.	Rating 3	2N	4N	
2N	Faint superficial marks	Rating 4	4N	6N	
1N	No visible marks	Rating 5	6N	>6N	

Remarks:

- 1.) The test results relate only to the samples tested.
- 2.) Resistance of scratching of sample **comply with** the requirement of **Rating 3** of BS EN 438-2 : 2005, Clause 25

Checked By: Date: 1/4/30/4 Certified By: 100 Compare: 1.400/4.

Chan Chun Wai Ivan
Manager (Product Testing Laboratory)

End of Report **